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D4149-041
Job Sheet 193739



Part No: D4149-041

Job Qty: 1 pcs

Part Name: Aft Crosstube Lug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/22/19

Job Tracking No:

Due Date: 5/6/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP Rev:C 11.03.03 as per revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	5/6/19	5/6/19	0.00	0.25	Small Fab - 1		58 9-89 APR 30 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	5/6/19	5/6/19	0.00	0.00	QC 5 - 10		DAS APR 30 2019 40 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	1 pcs	5/6/19	5/6/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS APR 30 2019 40 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

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				Packaging 3 - 7 - B4B					
				Packaging 3 - 8 - B4B					
				Packaging 3 - 9 - B4B					
				Packaging 3 - 10 - B4B					
				Packaging 3 - 11 - B4B					
				Packaging 3 - 12 - B4B					
				Packaging 3 - 13 - B4B					
				Packaging 3 - 14 - B4B					
				Packaging 3 - 15 - B4B					
				Packaging 3 - 16 - B4B					
				Packaging 3 - 17 - B4B					
				Packaging 3 - 18 - B4B					
				Packaging 3 - 19 - B4B					
				Packaging 3 - 20 - B4B					
				Packaging 3 - 21 - B4B					
				Packaging 3 - 22 - B4B					
				Packaging 3 - 23 - B4B	PC STS39				
				Packaging 3 - 24 - B4B					
				Packaging 3 - 25 - B4B					
				Packaging 3 - 26 - B4B					
				Packaging 3 - 27 - B4B					
				Packaging 3 - 28 - B4B					
				Packaging 3 - 29 - B4B					
				Packaging 3 - 30 - B4B					
				Packaging 3 - 31 - B4B					
				Packaging 3 - 32 - B4B					
				Packaging 3 - 33 - B4B					
				Packaging 3 - 34 - B4B					
				Packaging 3 - 35 - B4B					
				Packaging 3 - 36 - B4B					
				130 QC 21 - SA	1 pcs	5/6/19	0.00 0.00	QC 21 - SA - 21	DAS
								QC 21 - SA - 70	21
								QC 21 - SA - 53	9-MAY 01 2019

Part Op 110 - (QC5- Inspect part completeness to step on W/O)
 Descriptions: 120 - (Identify as per dwg & Stock Location: _____)
 130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	2 Ea (2 ea)	100-Small Fab - 1	5149192
AN4C13A	Bolt	3 Ea (3 ea)	100-Small Fab - 1	5157509
D3910-1 BLK	Crosstube Lug	1 pcs (1 ea)	100-Small Fab - 1	5174440
D4091-1 BLK	Mounting Lug	1 pcs (1 ea)	100-Small Fab - 1	5174440
D4149-1	Crosstube Lug Plate, A ⁶	2 pcs (2 ea)	100-Small Fab - 1	5158315
D4149-3	Spacer	1 pcs (1 ea)	100-Small Fab - 1	5140443
D4149-5	Eyebolt Stud	1 pcs (1 ea)	100-Small Fab - 1	5152228
MS20615-4M18	Rivet	3 Ea (3 ea)	100-Small Fab - 1	5160340
MS21043-3	Nut	2 Ea (2 ea)	100-Small Fab - 1	5149144
MS21043-4	Nut	3 Ea (3 ea)	100-Small Fab - 1	5149143 x1
NAS1149C0332R	Washer	4 Ea (4 ea)	100-Small Fab - 1	5143145
NAS1149C0432R	Washer	6 Ea (6 ea)	100-Small Fab - 1	5103990

5173780+2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN3C12A	2	191	0
	AN4C13A	3	231	0
	D3910-1	1	17	0
	D4091-1 - <i>Black</i>	1	10	0
	D4149-1 - <i>Black</i>	2	45	0
	D4149-3	1	15	0
	D4149-5	1	7	0
	MS20615-4M18	3	320	0
	MS21043-3	2	1,074	0
	MS21043-4	3	1,375	0
	NAS1149C0332R	4	3,939	0
	NAS1149C0432R	6	1,690	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S176612



Part: D4149-041

Job No: 193739

Serial No/Batch: S176612

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 04/30/19